

#### **SINGLE-ROOM AIR HANDLING UNITS**

#### **Features**

- Efficient solution for supply and exhaust ventilation of enclosed spaces.
- Electric preheater or reheater modification available for cold climate conditions.
- Heat exchanger with an enthalpy membrane modification available for humid and hot climate conditions.
- o Low-energy EC motors.
- o Silent operation.
- Upgradeable with an exhaust duct to provide air extraction from the bathroom.
- Easy installation.
- o Compact size.
- Controlled by Android or iOS smartphone or tablet over Wi-Fi.



Air flow: up to  $100 \text{ m}^3/\text{h}$  28 l/s



Heat recovery efficiency: up to 98%









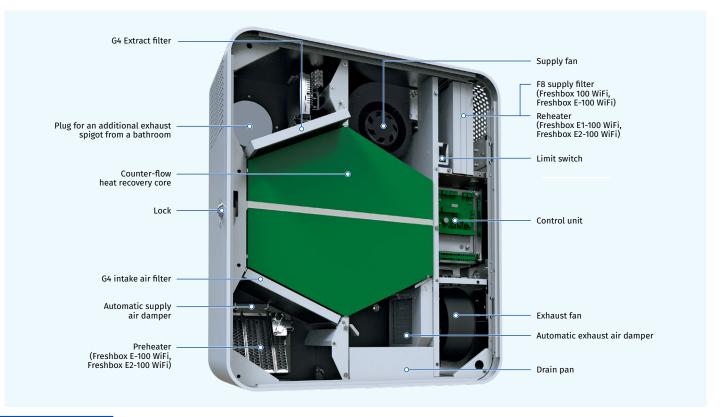


## Design

- Polymer coated metal casing decorated with an acrylic front panel. Heat and noise insulation is ensured by a layer of 10 mm cellular synthetic rubber.
- The front panel provides convenient access for filter maintenance and has a lock for extra security.
- o The unit has two ∅ 100 mm pipes for fresh air intake and stale air extraction outside. The third ∅ 100 mm pipe (included in the scope of delivery) can be additionally fitted to the unit to connect the exhaust air duct from the bathroom.

#### Motors

- The units feature efficient electronically commutated (EC) motors with an external rotor and impellers with forward curved blades. These stateof-the-art motors are the most advanced solution in energy efficiency today.
- EC motors are characterised with high performance and optimum control across the entire speed range. In addition to that the efficiency of electronically commutated motors reaches very impressive levels of up to 90 %.



## Designation key

Series	Heater	Rated air flow [m³/h]	Heat exchanger core type	Control
Freshbox	_: no heater E: preheating E1: reheating E2: preheating and reheating	100	_: heat recovery ERV: energy recovery	WiFi: sensor control panel and Wi-Fi communication



#### **SINGLE-ROOM AIR HANDLING UNITS**

#### Air dampers

• The unit is equipped with supply and exhaust air dampers which activate automatically to prevent drafts while the unit is off.

#### Air filtration

- Freshbox 100 WiFi, Freshbox E-100 WiFi: supply air cleaning is provided by the G4 and F8 filters. To meet more stringent air purity requirements the F8 filter can be replaced with an H13 or F8 carbon filter (purchased separately). Exhaust air is cleaned by the filter G4.
- Freshbox E1-100 WiFi, Freshbox E2-100 WiFi: the built-in G4 supply filter and G4 extract filter provide air filtration.

### Operating principle

- The cold outdoor air passes through the filters and the heat exchanger and then is delivered to the serviced space by the supply centrifugal fan.
- Warm stale air from indoors passes through the filter and the heat exchanger and is discharged outdoors by the centrifugal fan.
- The supply and exhaust air flows are fully separated which helps eliminate the possibility of odour or microbial transfer between the streams.





Operating principle with extra spigot for bathroom exhaust ventilation

## Heat and energy recovery

- The Freshbox 100 WiFi units are equipped with a counter-flow heat recovery core with a polystyrene core.
  - In the cold season the exhaust air heat is captured and transferred to the supply air stream which reduces the ventilation-generated heat losses. Some condensate may form during heat recovery. The condensate is collected in the drain pan and is removed from the exhaust air duct.
  - In the warm season the intake air heat is transferred to the extract air stream. This allows for a considerable reduction of the supply air temperature which, in turn, reduces the air conditioning load.
- The Freshbox 100 ERV WiFi units are equipped with a counter-flow energy recovery core with an enthalpy membrane at the core.
  - In the cold season the exhaust air heat and moisture are transferred to the supply air stream through the enthalpy membrane reducing the heat losses through ventilation.
  - In warm season the heat and humidity of the outdoor air is absorbed by extract air flow through the enthalpy membrane. This way the supply air temperature and humidity decreases and heat recovery reduces operation loads for the air conditioner.





#### Heaters

### **PREHEATING**

o Freshbox E-100 WiFi, Freshbox E2-100 WiFi units are equipped with an electric preheater for freeze protection of the heat exchanger.

#### **REHEATING**

o Freshbox E1-100 WiFi, Freshbox E2-100 WiFi units feature an electric reheater to raise the supply air temperature as necessary.

#### Freeze protection

- o Freshbox 100 WiFi features an exhaust air temperature sensor downstream of the heat exchanger which disables the supply fan to let the warm extract air warm up the heat exchanger. After that the supply fan is turned on and the unit reverts to the normal operation mode.
- Overheating protection for Freshbox E-100 WiFi and Freshbox E2-100 WiFi is implemented with a preheater.



## **SINGLE-ROOM AIR HANDLING UNITS**

## Control

- The unit is equipped with a control nanel
- The remote control is supplied as standard
- Wi-Fi communication.



### **AUTOMATIC FUNCTIONS**

	Freshbox 100 WiFi Freshbox E-100 WiFi	Freshbox E1-100 WiFi Freshbox E2-100 WiFi
Speed selection	•	•
Filter replacement indication	•	•
Alarm indication	•	•
Speed setup	•	•
Timer	•	•
Week scheduler	•	•
Reheater enabled/disabled		•
Supply air temperature setup		•
Control with the mobile application Android / iOS	•	•

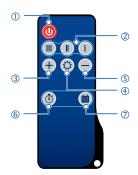


Download Android application **Blauberg Freshbox** 



Download iOS application **Blauberg Freshbox** 

#### **REMOTE CONTROL**



- 1 Turning unit on/off
- 2 Speed selection (Min/Mid/Max)
- 3 Increasing temperature set point for the reheater (available for the models with a reheater)
- 4 Turning reheater on/off (available for the models with a reheater)
- **5** Decreasing temperature set point for the reheater (available for the models with a reheater)
- 6 Turning timer on/off
- **7** Activation/deactivation of the scheduled operation mode

#### **CONTROL PANEL**



ON/OFF button



Speed changeover (down)



Speed changeover (up)



Weekly schedule



Connection to WiFi



Filter replacement indication



Alarm indication

### Technical data

Parameters		Fresh	box 10	0 WiFi			Freshbo	x 100 E	RV WiF	i		Freshb	ox E-10	00 WiFi		F	reshbo	k E-100	ERV Wi	Fi
Speed	ı	II	III	IV	٧	I	II	III	IV	٧	I	II	III	IV	٧	I	II	III	IV	٧
Voltage [V / 50 (60) Hz]					1~ 11	0-240									1~	230				
Max. power without heater(s) [W]	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53
Preheater power consumption [W]		_						-					700					700		
Reheater power consumption [W]			-					-					-					-		
Max. current consumption without heater(s) [A]		0.4																		
Max. current consumption with heater(s) [A]			-					-					3.6					3.6		
Maximum air flow [m³/h (l/s)]	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28
RPM [min <sup>-1</sup> ]		max 2200																		
Sound pressure level at 3 m [dBA]	13	20	27	33	39	13	20	27	33	39	13	20	27	33	39	13	20	27	33	39
Transported air temperature [°C]										-15.	+40									
Casing material									ро	ymer co	oated st	eel								
Insulation thickness [mm]										1	0									
Extract filter										G	64									
Supply filter								G	4 + F8	Option:	F8 Carl	on; H13	3)							
Connected air duct diameter [mm]										10	00									
Weight [kg]										3	31									
Heat recovery efficiency [%]*	98	95	92	90	89	96	94	89	85	83	98	95	92	90	89	96	94	89	85	83
Heat recovery core type										count	er-flow									
Heat exchanger material		polystyrene					enthalpic membrane polystyrene						enthalpic membrane							
SEC class		A																		

<sup>\*</sup>Heat recovery efficiency is specified in compliance with EN 13141-8.

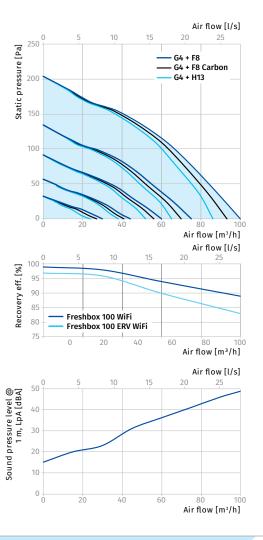


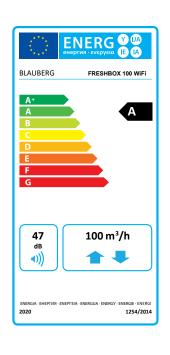
## SINGLE-ROOM AIR HANDLING UNITS

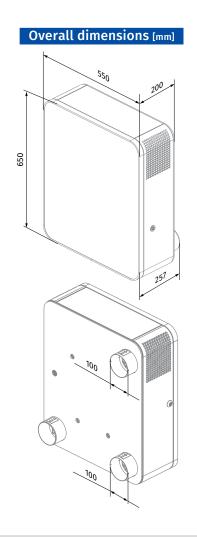
Parameters		Freshb	ox E1-1	00 WiFi		Fi	reshbox	E1-100	ERV W	iFi		Freshb	ox E2-1	00 WiFi		Fr	eshbox	E2-100	ERV W	Fi
Speed	I	П	III	IV	٧	I	II	III	IV	٧	I	II	III	IV	٧	I	Ш	Ш	IV	٧
Voltage [V / 50 (60) Hz]										1~:	230									
Max. power without heater(s) [W]	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53
Preheater power consumption [W]			-					-					700					700		
Reheater power consumption [W]										3	50									
Max. current consumption without heater(s) [A]										0	.4									
Max. current consumption with heater(s) [A]					1.	94									5.	.2				
Maximum air flow [m³/h (l/s)]	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)
RPM [min <sup>-1</sup> ]		max 2200																		
Sound pressure level at 3 m [dBA]	13	20	27	33	39	13	20	27	33	39	13	20	27	33	39	13	20	27	33	39
Transported air temperature [°C]										-15.	+40									
Casing material									ро	lymer co	oated s	teel								
Insulation thickness [mm]										1	0									
Extract filter										G	4									
Supply filter										G	4									
Connected air duct diameter [mm]										10	00									
Weight [kg]										3	1									
Heat recovery efficiency [%]*	98	95	92	90	89	96	94	89	85	83	98	95	92	90	89	96	94	89	85	83
Heat recovery core type										count	er-flow									
Heat exchanger material		р	olystyre	ne			enthal	pic mer	nbrane			р	olystyre	ne			enthal	pic men	brane	
SEC class											4									

<sup>\*</sup>Heat recovery efficiency is specified in compliance with EN 13141-8.

Sound-power level, A - weighted	Total								Sound pressure level at 3 m,	Sound pressure level at 1 m,	
		63	125	250	500	1000	2000	4000	8000	A-filter applied	A-filter applied
LwA to environment [dBA]	49	45	40	44	38	33	29	27	22	28	38







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## **SINGLE-ROOM AIR HANDLING UNITS**

## Mounting example

Each space requiring ventilation is equipped with one or several Freshbox 100 WiFi units.

A single unit is capable to ensure efficient ventilation in spaces with floor area up to 75  $\ensuremath{\text{m}}^2.$ 

Freshbox 100 WiFi units can be upgraded with a bathroom exhaust air duct. To enable such a configuration the units can be additionally equipped with the optional  $\oslash$  100 mm spigot (supplied as standard).



#### FRESHBOX 100 WIFI MOUNTING EXAMPLE IN THE OFFICE





## SINGLE-ROOM AIR HANDLING UNITS

## Accessories

Name		Description
MS Freshbox 100 chrome		Mounting kit: • Two ∅ 100 mm air ducts, 500 mm long • Ventilation outer hood made of polished steel • Cardboard template
MS Freshbox 100 white		Mounting kit: • Two Ø 100 mm air ducts, 500 mm long • Ventilation outer hood, painted white • Cardboard template
AH Freshbox 100 chrome		Ventilation outer hood made of polished steel
AH Freshbox 100 white		Ventilation outer hood, painted white
EH Freshbox 100		Heater to prevent condensate freezing in the drain pipe and outer ventilation hood
FP 193x158x18 G4 PPI		G4 panel filter
FP 193x158x47 F8		F8 panel filter
FP 193x158x47 F8 C		F8 carbon panel filter
FP 193x158x47 H13		H13 HEPA panel filter
HR-S	The state of the s	Humidity sensor
CD-1		CO <sub>2</sub> sensor with LED CO <sub>2</sub> indication and a sensor button for operation mode selection
CD-2	Chamber	CO <sub>2</sub> sensor

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#### **SINGLE-ROOM AIR HANDLING UNITS**

### Features

- Efficient solution for supply and exhaust ventilation of enclosed spaces.
- EC fans with low energy consumption.
- Supply air cleaning is provided by the G4 and F7 filters. Additional air purification due to recirculation. H13 filter is available as an option.
- Upgradeable with an exhaust duct to provide air extraction from the bathroom.
- Easy installation.
- Compact size.
- Controlled by Android or iOS smartphone or tablet over Wi-Fi.



Air flow: up to  $200 \text{ m}^3/\text{h}$  56 l/s



Heat recovery efficiency: up to  $85\,\%$ 









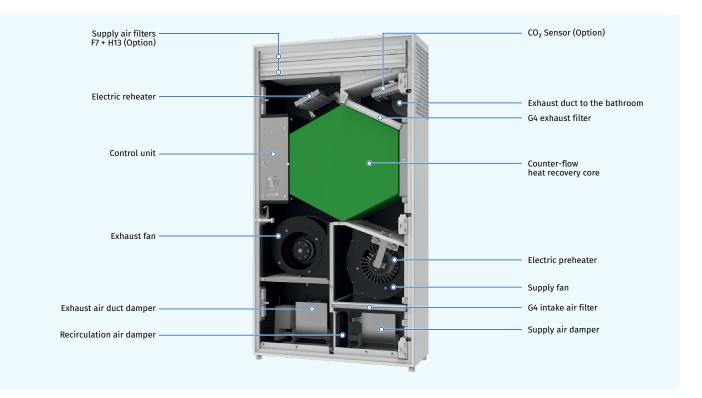


## Design

- The casing is made of polymer coated steel plates.
- The front panel provides convenient access for filter maintenance and has a lock for extra security.
- The unit has two Ø 100 mm pipes for fresh air intake and stale air extraction outside. The third Ø 100 mm pipe (included in the scope of delivery) can be additionally fitted to the unit to connect the exhaust air duct from the bathroom.
- Available modifications with an integrated preheater and reheater for cold climate applications.

## Motors

- The units feature efficient electronically commutated (EC) motors with an external rotor and impellers with forward curved blades. These stateof-the-art motors are the most advanced solution in energy efficiency today.
- EC motors are characterised with high performance and optimum control across the entire speed range. In addition to that the efficiency of electronically commutated motors reaches very impressive levels of up to 90 %.



## Designation key

Model	Heater	Rated air flow [m³/h]	Heat exchanger type	Control
Freshbox	_: no heater E: preheating E1: reheating E2: preheating + reheating	200	ERV: energy recovery	<b>WiFi:</b> sensor control panel and Wi-Fi communication



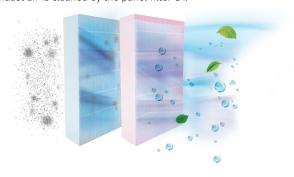
**SINGLE-ROOM AIR HANDLING UNITS** 

### Air dampers

 The unit is equipped with supply and exhaust air dampers which activate automatically to prevent drafts while the unit is off.

### Air filtration

- Supply air cleaning is provided by the G4 and F7 filters. To meet more stringent air purity requirements the F7 filter can be replaced with an H13 Filter (purchased separately).
- Exhaust air is cleaned by the panel filter G4.



#### Heaters

#### **PREHEATING**

• Freshbox E-200 ERV WiFi, Freshbox E2-200 ERV WiFi units are equipped with an electric preheater for freeze protection of the heat exchanger.

#### **REHEATING**

• Freshbox E1-200 ERV WiFi, Freshbox E2-200 ERV WiFi units feature an electric reheater to raise the supply air temperature as necessary.

## Freeze protection

- The Freshbox 200 ERV WiFi features an exhaust air temperature sensor downstream of the heat exchanger which disables the supply fan to let the warm extract air warm up the heat exchanger. Then the supply fan is turned on and the unit reverts to normal operation.
- Freeze protection for Freshbox E-200 ERV WiFi and Freshbox E2-200 ERV WiFi is implemented with an electric preheater.

## Heat and energy recovery

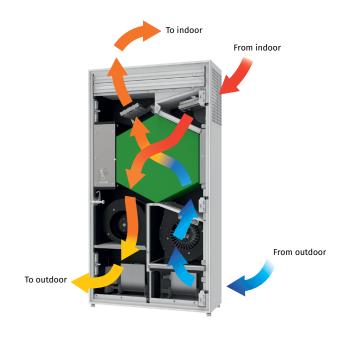
- The unit is equipped with a counter-flow energy recovery core with an enthalpy membrane at the core.
  - In the cold season the exhaust air heat and moisture are transferred to the supply air stream through the enthalpy membrane reducing the heat losses through ventilation.
  - Consequently, it is the intake air heat and moisture transferred to the extract air stream through the enthalpy membrane in the warm season. This allows for a considerable reduction of the supply air temperature and humidity which, in turn, reduces the air conditioning load.



## Operating principle

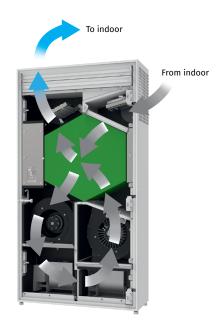
#### **HEAT RECOVERY OPERATION MODE**

- o The cold outdoor air passes through the filters and the heat exchanger and then is delivered to the serviced space by the supply centrifugal fan.
- Warm stale air from indoors passes through the filter and the heat exchanger and is discharged outdoors by the centrifugal fan.
- The supply and exhaust air flows are fully separated which helps eliminate the possibility of odour or microbial transfer between the streams.



#### **RECIRCULATION OPERATION MODE**

 The supply and exhaust air dampers are closed, the recirculation damper is open The room air circulates through the filters. Then it is returned back to the room purified.





### **SINGLE-ROOM AIR HANDLING UNITS**

## Control

- The unit is equipped with a control panel.
- The remote control is supplied as standard
- Wi-Fi communication.



#### **AUTOMATIC FUNCTIONS**

		Freshbox E1-200 ERV WiFi Freshbox E2-200 ERV WiFi
Speed selection	•	•
Filter replacement indication	•	•
Alarm indication	•	•
Speed setup	•	•
Timer	•	•
Week scheduler	•	•
Reheater enabled/disabled		•
Supply air temperature setup		•
Control with the mobile application Android / iOS	•	•

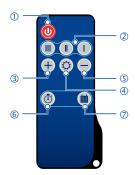






Download iOS application **Blauberg Freshbox** 

### **REMOTE CONTROL**



- 1 Turning unit on/off
- 2 Speed selection (Min/Mid/Max)
- 3 Increasing temperature set point for the reheater (available for the models with a reheater)
- **4** Turning reheater on/off (available for the models with a reheater)
- **5** Decreasing temperature set point for the reheater (available for the models with a reheater)
- 6 Turning timer on/off
- **7** Activation/deactivation of the scheduled operation mode

#### **CONTROL PANEL**



ON/OFF button



Speed changeover (down)



Speed changeover (up)



Weekly schedule



Connection to WiFi



Filter replacement indication



Alarm indication

## Technical data

Parameters	ļ	Freshbo	ox 200 E	ERV WiF	i	F	reshbo	x E-200	ERV W	iFi	F	reshbox	E1-200	ERV W	iFi	Fr	eshbox	E2-200	ERV W	iFi
Speed	ı	II	III	IV	٧	ı	II	III	IV	٧	1	II	III	IV	٧	ı	II	III	IV	٧
Voltage [V / 50 (60) Hz]										1~	230									
Max. power without heater(s) [W]	10	15	25	44	134	10	15	25	44	134	10	15	25	44	134	10	15	25	44	134
Preheater power consumption [W]			-					650					_					650		
Reheater power consumption [W]			-					-					700					700		
Max. current consumption with heater(s) [A]			1.0					4.0					4.2					7.2		
Maximum air flow [m³/h (l/s)]	30 (8)	60 (17)	90 (25)	120 (33)	200 (56)	30 (8)	60 (17)	90 (25)	120 (33)	200 (56)	30 (8)	60 (17)	90 (25)	120 (33)	200 (56)	30 (8)	60 (17)	90 (25)	120 (33)	200 (56)
RPM [min <sup>-1</sup> ]	2000																			
Sound pressure level at 3 m [dBA]	12	22	30	36	45	12	22	30	36	45	12	22	30	36	45	12	22	30	36	45
Transported air temperature [°C]		-15+40																		
Casing material									рс	lymer c	oated s	teel								
Insulation thickness [mm]										3	30									
Extract filter										0	64									
Supply filter									G4	+ F7 (0	ption: I	113)								
Connected air duct diameter [mm]										1	00									
Weight [kg]										5	55									
Heat recovery efficiency [%]*	85	81	75	68	66	85	81	75	68	66	85	81	75	68	66	85	81	75	68	66
Heat recovery core type										count	er-flow									
Heat recovery core material		enthalpic membrane																		
SEC class		A																		

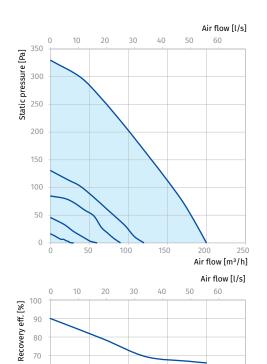
<sup>\*</sup>Heat recovery efficiency is specified in compliance with EN 13141-8.

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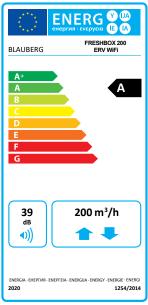


## FRESHBOX 200 ERV WIFI

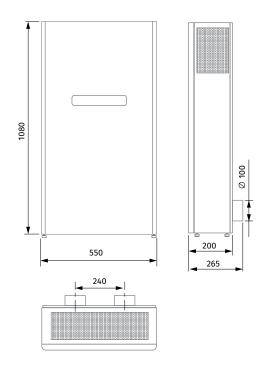
## **SINGLE-ROOM AIR HANDLING UNITS**



Air flow [m³/h]



## Overall dimensions [mm]





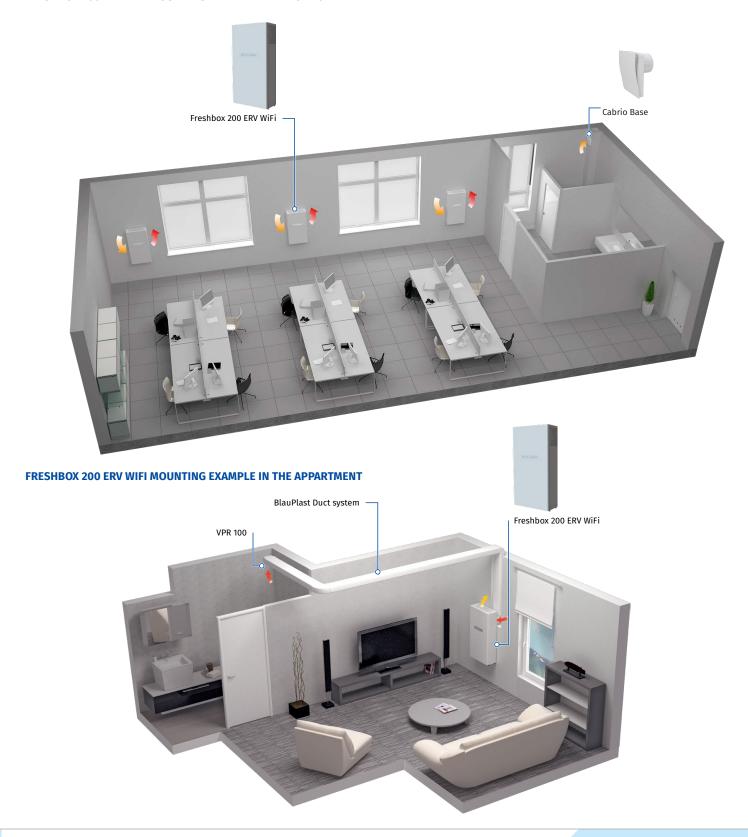
**SINGLE-ROOM AIR HANDLING UNITS** 

## Mounting example

Each space requiring ventilation is equipped with one or several  $\bf Freshbox~200~ERV~WiFi~units.$ 

Can be upgraded with a bathroom exhaust air duct. To enable such a configuration the units can be additionally equipped with the optional  $\oslash$  100 mm spigot (supplied as standard).

#### FRESHBOX 200 ERV WIFI MOUNTING EXAMPLE IN THE OFFICE





## SINGLE-ROOM AIR HANDLING UNITS

## Accessories

Name		Description
MS Freshbox 200 chrome		Mounting kit: • Two ∅ 100 mm air ducts, 500 mm long • Ventilation outer hood made of polished steel • Cardboard template
MS Freshbox 200 white		Mounting kit: • Two ∅ 100 mm air ducts, 500 mm long • Ventilation outer hood, painted white • Cardboard template
AH Freshbox 200 chrome		Ventilation outer hood made of polished steel
AH Freshbox 200 white		Ventilation outer hood, painted white
FP 201x162x20 G4		Exhaust G4 cassette filter
FP 243x162x20 G4		Supply G4 cassette filter
FP 502x162x40 F7		Supply F7 cassette filter
FP 502x162x40 H13		Supply HEPA H13 cassette filter
HR-S	111111111111111111111111111111111111111	Humidity sensor
CD-1	6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	CO <sub>2</sub> sensor with LED CO <sub>2</sub> indication and a sensor button for operation mode selection
CD-2	Sh	CO <sub>2</sub> Sensor

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